

Andrés Sala

23/04/2026

ainia

Grupo de Trabajo SSbD de SusChem

Reciclado químico y biológico de envases de PHA como alternativas de fin de vida a la compostabilidad para envases biobasados



**Funded by
the European Union**

Funded by the European Union. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union, European Innovation Council and SMEs Executive Agency (EISMEA). Neither the European Union nor the granting authority can be held responsible for them.

Trabajamos para resolver 5 retos
de la sociedad y las empresas

Alimentación del futuro

Calidad y seguridad alimentaria

Transición verde

Salud y bienestar

Transformación digital

Sectores con los que trabajamos

Alimentación

Cosmética

Packaging

Farmacia

Química



LINEA DE ENVASES Y MATERIALES



MATERIALES

- Biopolímeros
- Valorización subproductos agroalimentarios
- Biorrefinería lignocelulósicos
- Reciclado químico
- Materiales carbonosos
- Surfactantes biobasados
- Downstream procesos biotecnológicos
- Modificaciones químicas y superficiales de materiales

THE CHALLENGE

PATHFINDER

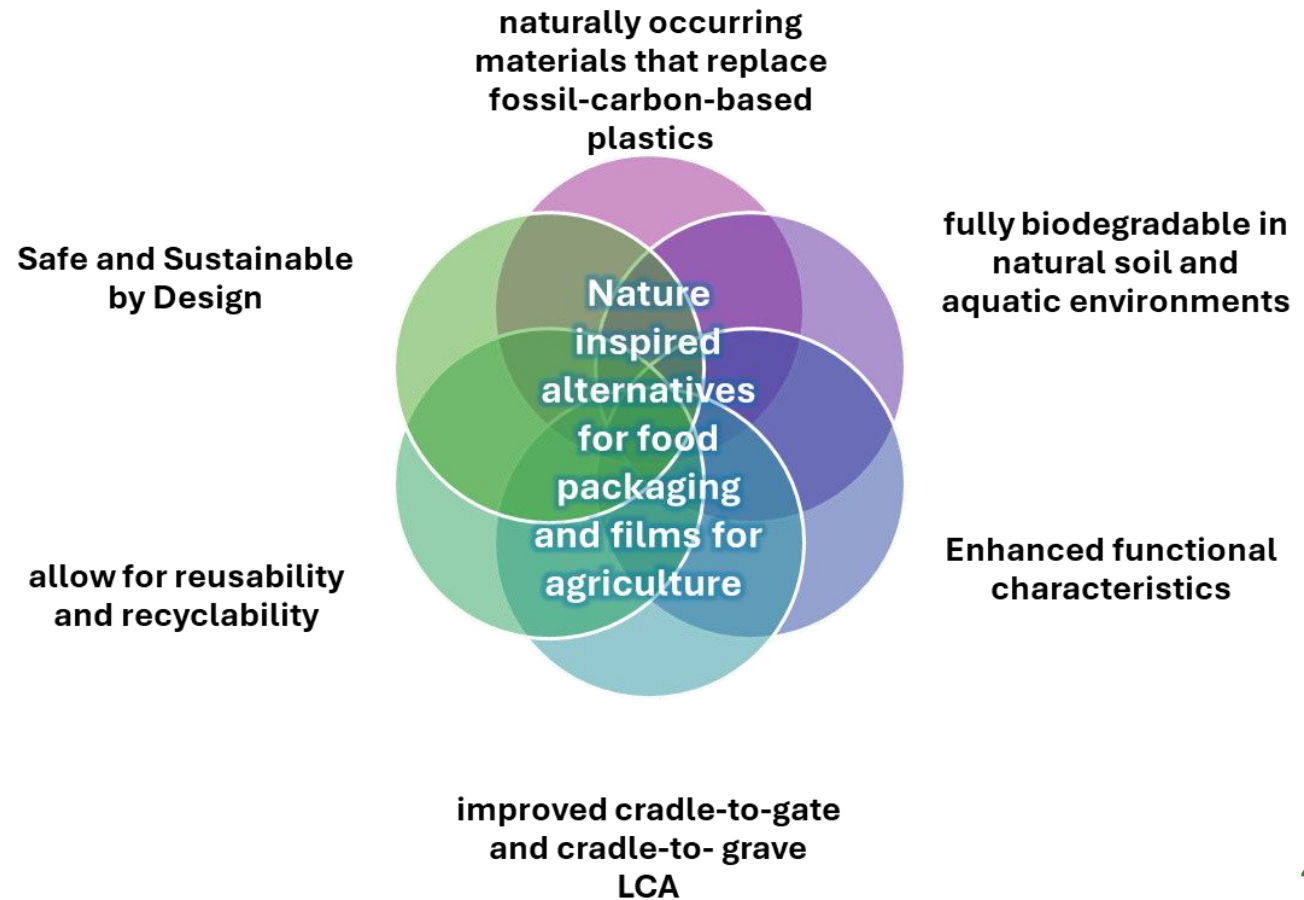


Deep tech projects
Taking forward breakthrough deep tech projects with a high degree of scientific and technological ambition and risk and potential to create a new market (TRL 1-4)

European
Innovation
Council



EIC PATHFINDER CHALLENGE Nature inspired alternatives for food packaging and films for agriculture



ABOUT THE PROJECT



Upcycling PHAs to innovative materials for fully sustainable food packaging

Duration:

4 years (1st Oct 2025 – 30th Sept 2029)

Call:

HORIZON-EIC-2024-PATHFINDERCHALLENGES

Budget:

3,7 million €

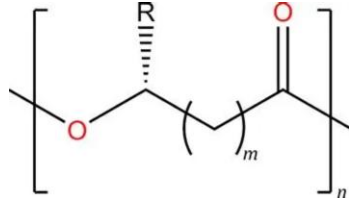
General objective

Development of groundbreaking chemical and enzymatic **PHA upcycling processes** that allow the full recovery of monomers and their subsequent repolymerisation **to enable the production of PHA polymers with enhanced properties**. Such polymer improvements will allow the preparation of PHA-based formulations less reliant on additivation and blending to meet the processability requirements.

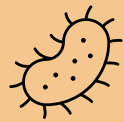
Specific objectives:

- Develop innovative depolymerisation processes for PHA packaging waste
- Demonstrate the cost-efficient fabrication of PHA-based plastics with bespoke properties from recycled monomers.
- Demonstrate the environmental benefits of the PHA production from recycled material
- Prepare the exploitation of the results.

OUR APPROACH



PHA bioplastics



Produced by
bacteria



Fully
biodegradable

BUT



Expensive



Not currently
recycled

Difficult to process into packaging



PHA formulations present:
Low PHA content
Additives of concern



SATISPHACTION PROJECT

#satisfaction



PHA waste
recycling



Chemical and living
cells upcycling
routes



Computer-
assisted
development



Safe and
Sustainable by
Design

new PHA formulations:

PHA content > 80%

No additives of concern

Accelerated degradation

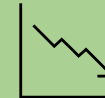
3 packaging use cases:

Thermoformed trays

Flexible thermosealable sachets

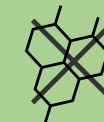
Biodegradable labels

Cost reduction



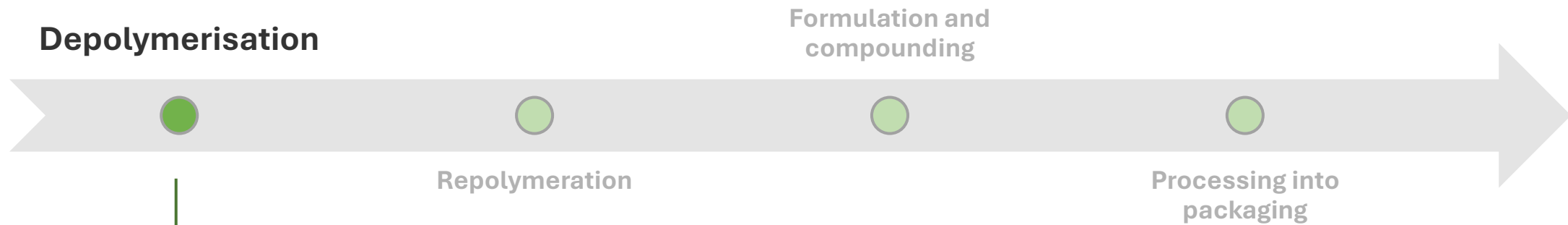
Circular and local
PHA production

Reduction of fossils
dependency and GHG
emissions



NO microplastics and
harmful chemicals
pollution

PHA UPCYCLING STRATEGY



Chemical depolymerisation

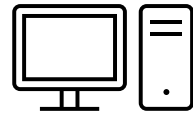
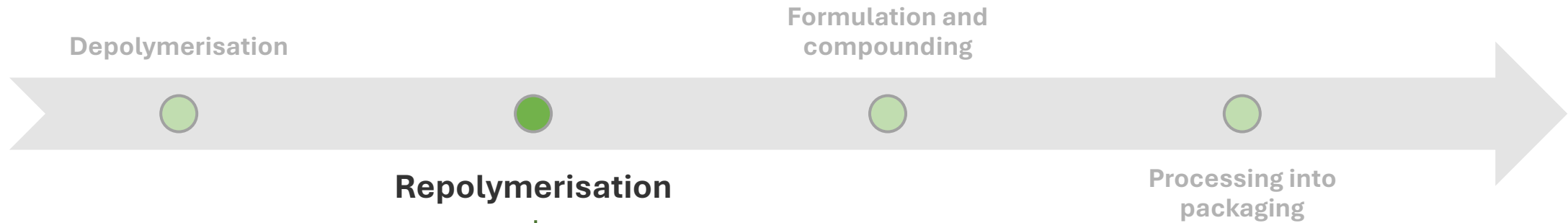
Alcoholysis process to selectively break down PHA polymers into its constituent monomers under mild conditions.



Biotic depolymerisation

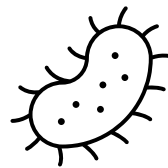
Development of a one-pot living-cell system to depolymerise PHA waste into 3-hydroxy acids.

PHA UPCYCLING STRATEGY



Chemical synthesis of digitally-designed iPHAs

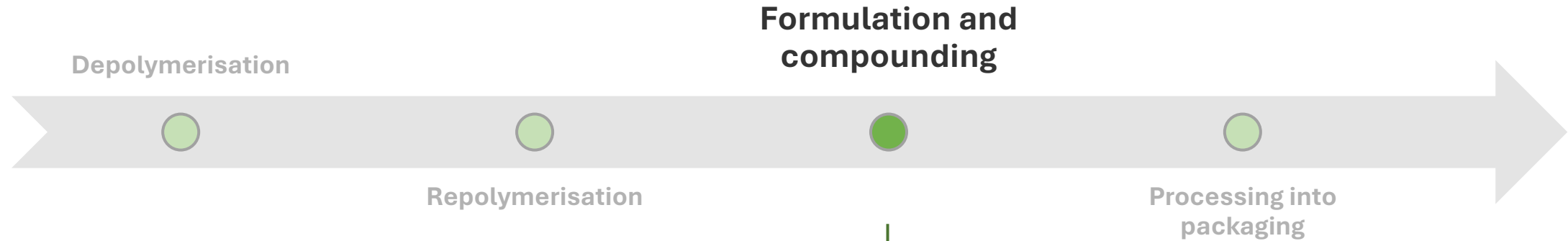
Innovative organocatalytic systems will be used to obtain iPHA polymers with controlled length and crystallinity. Computational tools will be leveraged to predict mechanical performance, processability and end-of-life of the polymers. The structure-property data will be used to train generative AI models for **AI-assisted iPHA discovery**.



Biotic repolymerisation

Open mixed microbial cultures will be used to repolymerise the 3-HAs stream into PHA with tuned monomeric composition and well-defined structures for improved and consistent mechanical and thermal properties.

PHA UPCYCLING STRATEGY



PHA formulations for thermoforming and flexible packaging

Recycled PHA formulas with 0% additives of concern and >80% PHA content.



PHA-based bio-adhesives

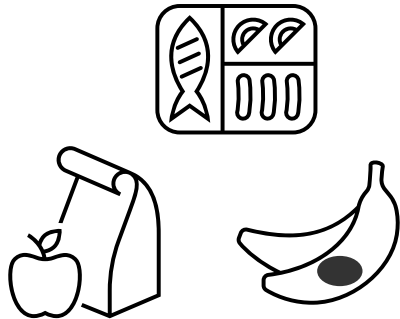
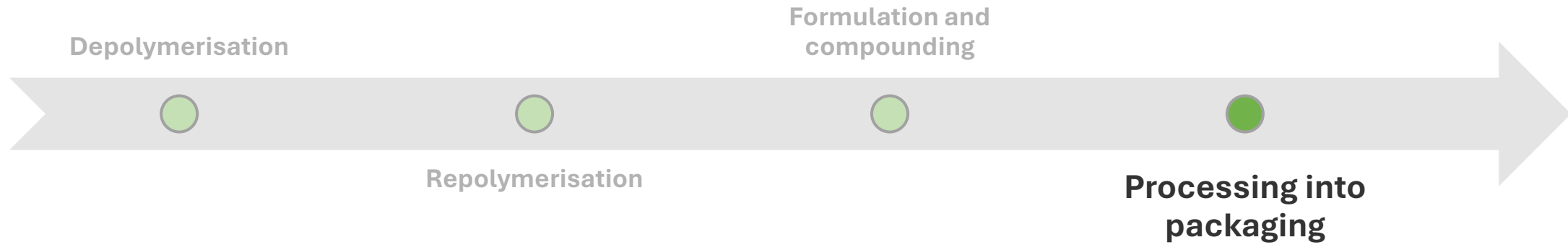
iPHA blends for application on cellulose-based substrates.



Incorporation of enzymes for accelerated self-degradation.

Enzyme-protectant capsules containing thermoset depolymerases will be added in plastic formulations for water-activated release.

PHA UPCYCLING STRATEGY



Demonstration of the PHA upcycling strategy in 3 plastic-based products

- Thermoformed trays
- Flexible thermosealable sachets
- Biodegradable adhesives for labelling fruits and vegetables. 24-P00905

CONSORTIUM

Scientific expertise

Universities and R&D centres



Coordinated by:

ainia

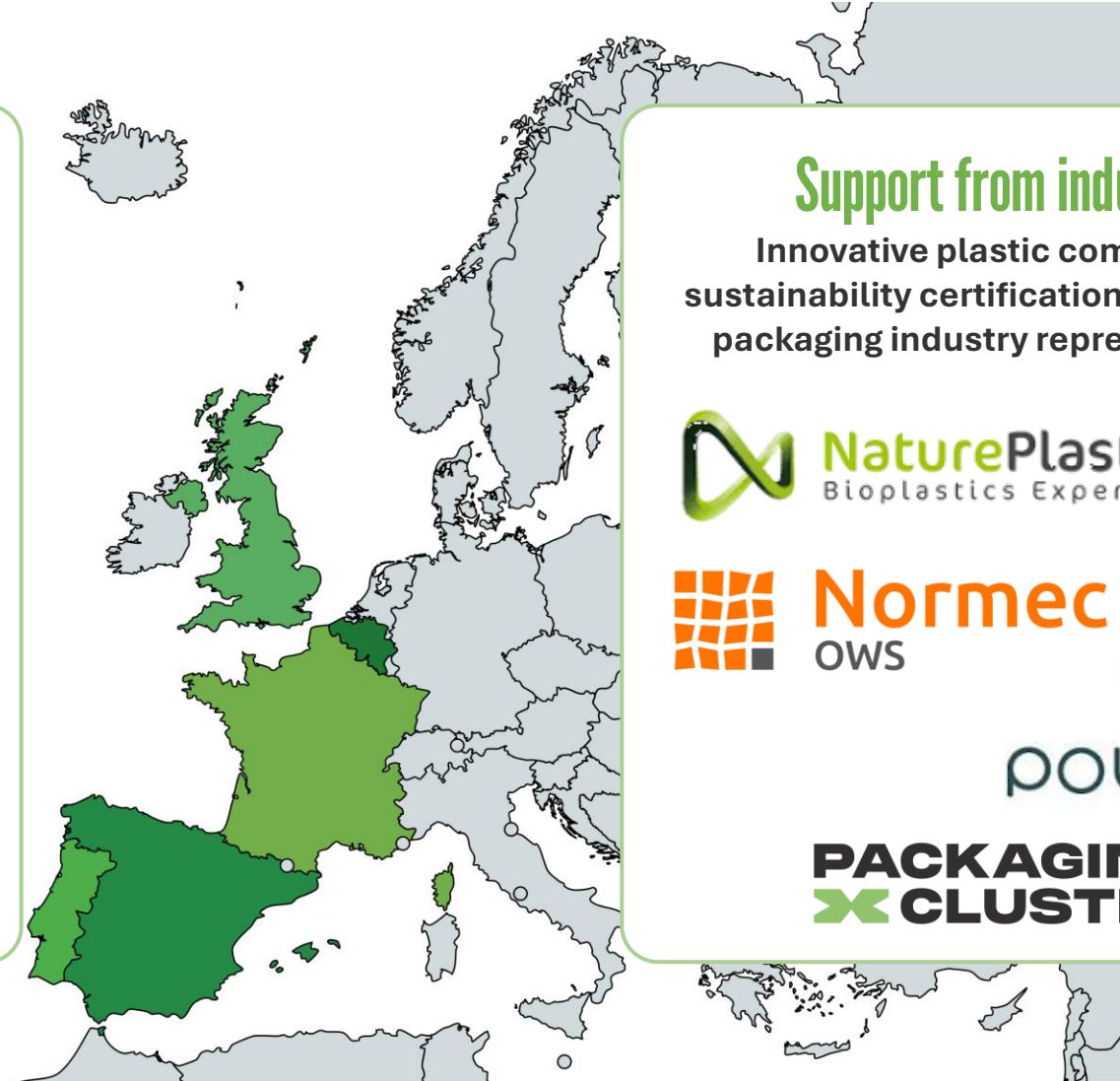
Support from industry

Innovative plastic companies,
sustainability certification experts and
packaging industry representatives



polykey

**PACKAGING
X CLUSTER**



FOLLOW US



Stay up to date with the
project's progress



And visit our website



<https://satisphaction.eu>

ainia

online

Thank you for your kind attention

Andrés Sala Gascón

asala@ainia.es

Advanced Materials Researcher



**Funded by
the European Union**

Funded by the European Union. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union, European Innovation Council and SMEs Executive Agency (EISMEA). Neither the European Union nor the granting authority can be held responsible for them.